

# unlimited variety

#### We have the polyurethane that suits best for your concrete product







Shore 80A



Shore 90A (self-supporting)

#### Our molds provide a high dimensional accuracy



overhang around the mold



lip for the perfect fitting in the carrier



glass fiber reinforcement for high mold stability

#### We provide support for a powerful serial production



rigid wooden carrier



exact fitting steel carrier



wooden frames attached to PERI production boards

# highest quality

The polyurethane we use for our molds is the result of a continuous development with a renowned German manufacturer. It guarantees the highest quality in the production of wet cast products.

- Highly extensible
- Extremely Durable
- High dimensional stability
- High dimensional accuracy
- Easy demolding
- Smooth production process
- High abrasion resistance
- Long lifetime
- Low production cost

#### In-house modeling department

We produce the models from your samples, e.g. natural stone or wooden structure. The models are manufactured on state-of-the-art CNC machines using the latest technology in the milling process.





# the perfect mold/carrier system

NEW: We provide the complete solution for an automated production process. High quality and heavy duty PERI production boards equipped with support frames and spacers for stacking build a proven and efficient production system for all types of wet cast plants. The easy and precise positioning of the polyurethane molds guarantee a smooth and fast

et cast plants. The easy and precise positioning of the polyurethane molds guarantee a smooth and fas production workflow.

#### PERI plywood boards for wet cast production

The boards that are made from beech or birch veneers are glued together crosswise and have the perfect properties for the production of wet cast products.

#### Minimum deflection

The boards have a very high load bearing capacity due to the crosswise glued veneers, much higher than the ones of massive wood. This reduces deflection caused by the concrete weight to a minimum, thus keeping the accuracy of the concrete products.

#### Reduced weight

Comparing with boards of similar load bearing capacity, the PERI boards have significantly less weight. This allows for an easy handling in the plant saving energy during the daily transport.

#### Durability

The board surface is protected by a phenolic resin coating, the edges are sealed with lacquer. The result is a long lifetime with consistent technical properties, especially the load bearing capacity.





## Sandstone

Sandstone surface

Standardsizes:

596 x 396 x 50 mm

396 x 396 x 50 mm

396 x 196 x 50 mm

Side surfaces smooth

Without tooling charges





### Sandstone

Sandstone surface

Standardsizes with 2 different surfaces each size

592 x 592 x 45 mm

592 x 292 x 45mm

442 x 442 x 45 mm

292 x 292 x 45 mm

Without tooling charges

Side surfaces structured





### Slate

Slate surface

Standardsizes:

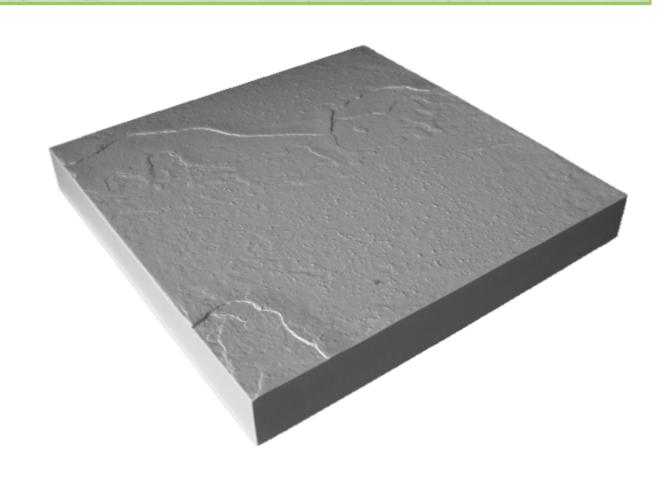
596 x 396 x 50 mm

396 x 396 x 50 mm

396 x 196 x 50 mm

Side surfaces smooth

Other sizes on request





### Porto Slate

Slate surface

Standardsizes:

800 x 200 x 50 mm

Side surfaces smooth

Without tooling charges







### **Textile Stone**

Surface with textile structure

Standardsizes:

596 x 396 x 50 mm

396 x 396 x 50 mm

396 x 196 x 50 mm

Side surfaces smooth

Without tooling charges





### Travertine

Travertine surface

#### Standardsizes:

596 x 596 x 50 mm

596 x 396 x 50 mm

396 x 396 x 50 mm

396 x 196 x 50 mm

196 x 196 x 50 mm

Side surfaces with Travertine texture

Without tooling charges





## Travertine

Travertine surface

Standardsize:

800 x 200 x 50 mm

6 different Travertine surfaces

Side surfaces with Travertine texture





## Travertine

Travertine surface with spacers

Standardsizes:

1200 x 250 x 50 mm 600 x 250 x 50 mm

Side surfaces smooth





#### Solnhofener Cut Stone

Lime Stone surface

Surfaces: smooth, middle, rough

Standardsizes:

Different sizes available

Side surfaces smooth with spacers









### Ground surface indicators

With spacers on the sides

Standardsizes:

300 x 300 x 80 mm

We can deliver all kinds of ground surface indicators after getting a drawing for the milling machine









### Broom stick slab

Standardsizes:

1200 x 250 x 50 mm

Side surfaces with spacers





## Threat plate

Surface with textile structure

Diameter: 750 mm

Side surfaces smooth







## Crushed paper

Surface with crushed paper structure

Different sizes possible

Smooth side surfaces





## **Bricks**

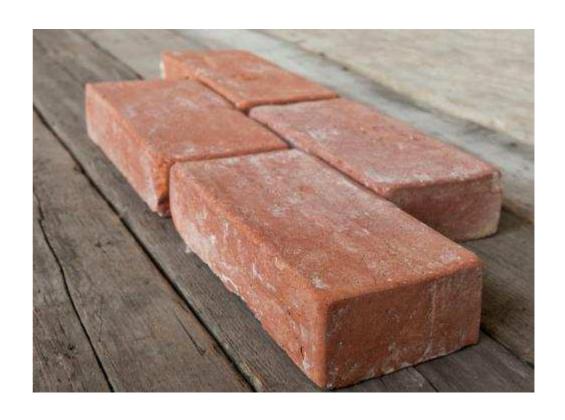
Surface with original brick structure

Standardsize:

320 x 160 x 65 mm

Different surfaces

Structure side surface





#### 1 m x 1 m Plate

#### With surface:

- Smooth
- Travertine
- Sandblasted

#### Standardsizes:

1000 x 1000 x 50 mm 1000 x 1000 x 100 mm 500 x 1000 x 50 mm 500 x 1000 x 100 mm 500 x 500 x 100 mm

Side surfaces smooth



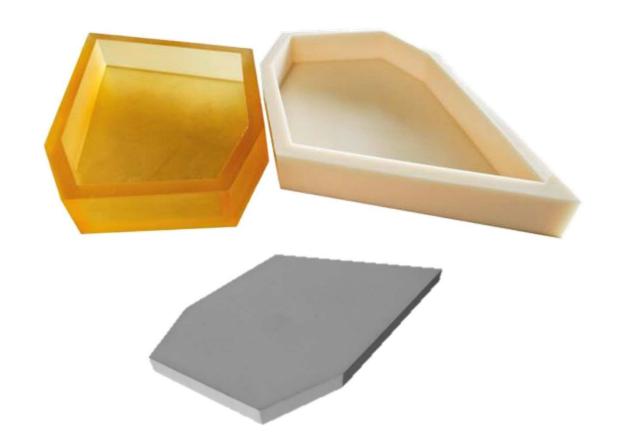


# Polygonal Stone

Smooth surface

Different sizes available

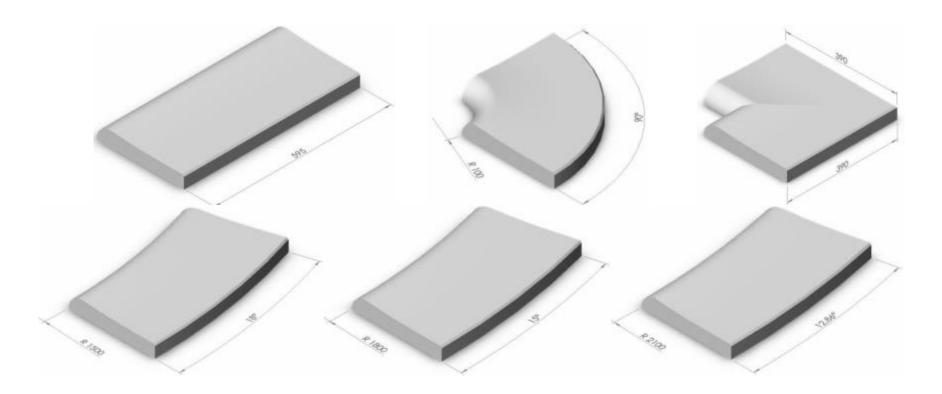
Side surfaces smooth





# Pool edger

With fine sandblasted surface - without tooling charges





#### Woodline

Surface with wooden structure

#### Standardsizes:

 $1200 \times 250 \times 50 \text{ mm} \rightarrow 3 \text{ different surfaces}$ 

 $890 \times 250 \times 50 \text{ mm} \rightarrow 3 \text{ different surfaces}$ 

595 x 250 x 50 mm -> 2 different surfaces

395 x 250 x 50 mm -> 2 different surfaces

Side surfaces with wooden structure

Without tooling charges





#### Woodline 3 i- items

Multicavity mold

Surface with wooden structure

without any cracks or nuts

Standardsizes:

800 x 100 x 50 mm -> 3 different surfaces

Side surfaces with wooden structure

Without tooling charges







#### Woodline fine

Surface with wooden structure

without any cracks or nuts

#### Standardsizes:

1000 x 200 x 50 mm  $\rightarrow$  3 different surfaces 500 x 200 x 50 mm  $\rightarrow$  3 different surfaces

Side surfaces with wooden structure

Without tooling charges







### Woodline balk

Surface with wooden structure

Standardsizes:

800 x 200 x 50 mm

Side surfaces with wooden structure

Without tooling charges





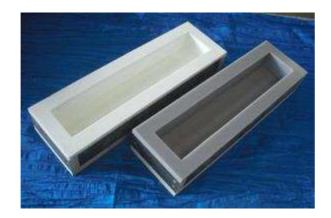
## Woodline parquet

Surface with wooden structure

Standardsizes:

Single: 380 x 74 x 50 mm Module: 940 x 220 x 50 mm

Side surfaces with wooden structure











### Wooden seat and bench

Wood surface and side surfaces

Standardsize:

Seat: 450 x 450 x 450 mm Bench: 1600 x 400 x 450 mm









## Wooden seat

Wood surface with bark

Standardsize:

Diameter 330 mm Height 300 mm

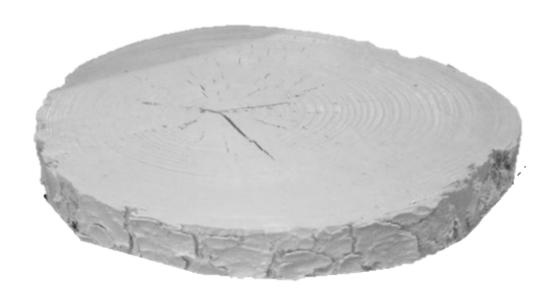




# Wooden tread plate

Surface with wooden structure

In different sizes





## Rustical wooden step

Surface with rough wooden structure

Standardsize:

900 x 300 x 180 mm

Side surfaces wooden

Other sizes on request





# Wall coping

With Sandstone surface

Dimension: 800 x 290 x 50 mm

Side surfaces rough

Other sizes on request





## Block steps

with rock top surface

#### Dimension:

1200 x 350 x 180 mm -> 3 textured side surfaces 600 x 350 x 180 mm -> 4 textured side surfaces

Without tooling charges





## Block steps

with rock top surface

#### Dimension:

1850 x 625 x 150 mm -> 3 textured side surfaces 1250 x 620 x 155 mm -> 3 textured side surfaces 1225 x 655 x 170 mm -> 4 textured side surfaces 940 x 465 x 155 mm -> 3 textured side surfaces 600 x 380 x 150 mm -> 3 textured side surfaces

Without tooling charges





## Block steps

with sandblasted surface

with plain side surfaces and with sandblasted side surfaces on the length side

Dimension:

2000 x 400 x 150 mm

Without tooling charges





## Wall rock block

with 2 side rock surfaces

Dimension:

390 x 140 x 200 mm

Other sizes on request



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### Veneer Stone

Rough facture surface

Standardsizes:

600 x 320 x 20 mm

Side surfaces smooth

Without tooling charges

Other sizes on request





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#### Veneer Stone with rustical wooden surface

Standardsizes:

395 x 395 x 15 mm

Side surfaces smooth

Without tooling charges





#### Veneer stone Rock

with Rock surface

Standardsize:

596 x 296 x 20 mm

Without tooling charges





# Wallart TX 100 wall covering

Solid textiles

Standardsize:

1200 x 900 x 40 mm

Different sizes available





# Wallart TX 200 wall covering

Solid textiles

Standardsize:

1200 x 900 x 40 mm

Different sizes available







# Wallart TX 300 wall covering

Crushed paper

Standardsize:

1200 x 900 x 40 mm

Different sizes available







### Flower tub

with smooth surface

Standardsize:

400 x 400 x 400 mm

Wall thickness: 30 mm

Without tooling charge



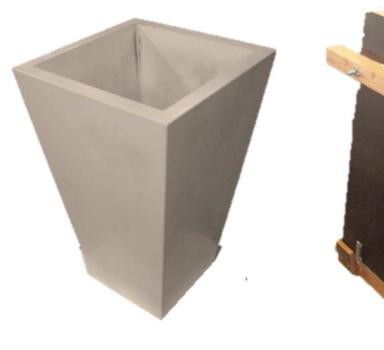


## Flower tub

with smooth surface

Standardsize:

800 x 500/300 mm







## Wooden flower tub

with wooden structure





# Different kind of concrete furnitures

with smooth surfaces









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